

740 Perforated Face Grille
Return Air Grille Balancing Data

To Determine CFM:

1. Use an ALNOR Velometer with No. 2220 or 2220A Tip or a 4" rotating vane anemometer. If a 4" rotating vane anemometer is used, place dial face against perforated plate, and sample in a random manner for at least 1 minute.
2. Select proper Ak from Table by unit size and instrument used for measuring velocity.
3. Determine CFM by the following equation: $CFM = Ak \times \text{Average Velocity}$.

Sample Problem

Determine Return Airflow Rate (CFM) through a 10 x 10, using an ALNOR Velometer with Tip No. 2220 or 2220A.

Solution

1. Assume the average of 6 velocity readings taken with an ALNOR Velometer is 2000 FPM.
2. From Table, the Area Factor for a 10 x 10 using an ALNOR Velometer is $Ak = .39 \text{ sq. ft.}$
3. $CFM = Ak \times \text{Average Velocity} = .39 \text{ sq. ft.} \times 2000 \text{ FPM} = 780 \text{ CFM}$

Neck Velocity			200	300	400	500	600	650	700	750	800	900
S.P. Drop w/OBD			.012	.027	.049	.078	.110	.130	.150	.170	.190	.240
Size	Ak ALNOR	Ak 4" ROT. Vane	Air Capacities - CFM									
10 x 10	.39	.55	140	210	285	350	415	450	485	520	555	625
12 x12	.46	.79	200	300	400	500	600	650	700	750	800	900
14 x 14	.62	1.07	270	410	545	680	815	885	955	1020	1090	1225
10 x 22	.71	1.21	305	460	610	765	915	995	1070	1150	1220	1375
16 x 16	.82	1.40	355	530	710	890	1065	1155	1245	1335	1425	1600
18 x 18	1.05	1.77	450	675	900	1125	1350	1460	1575	1690	1800	2030
20 x 20	1.28	2.25	555	835	1110	1390	1665	1805	1945	2080	2220	2500
22 x 22	1.55	2.70	670	1010	1345	1680	2020	2180	2350	2520	2690	3020